

4

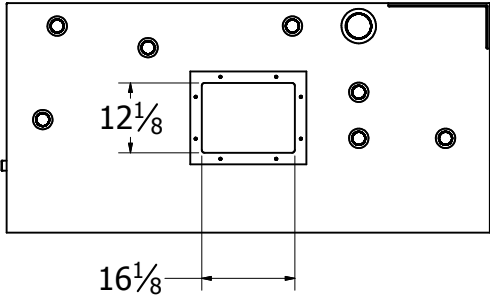
3

2

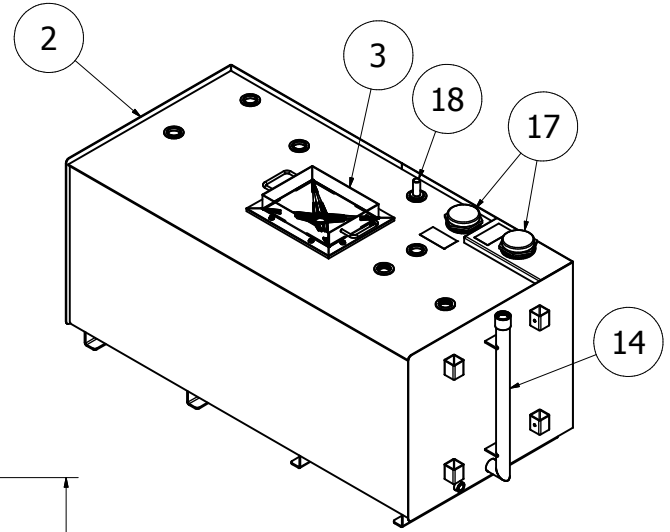
1

D

D

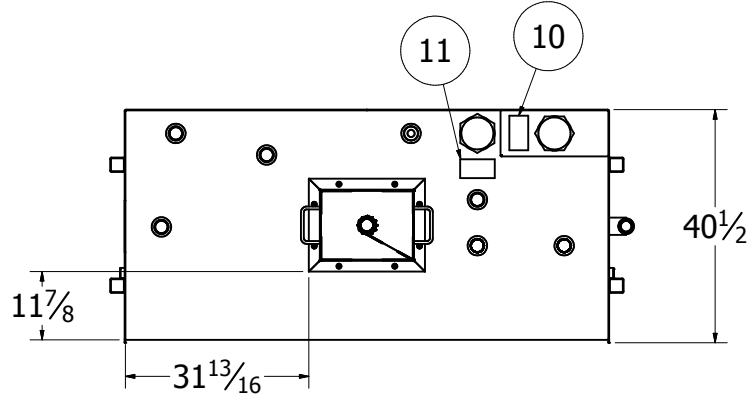


Inner Tank Showing Cut Out Detail



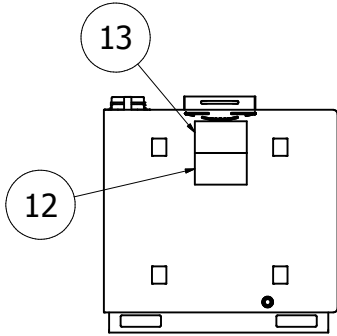
C

C



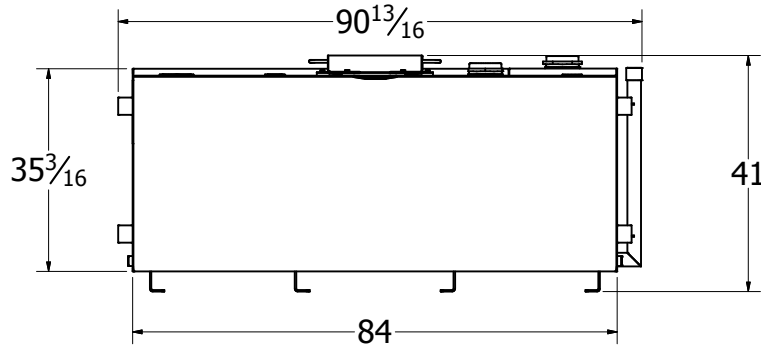
B

B



A

A



Decimal Conv	
1/16 = 0.0625	
1/8 = 0.125	
3/16 = 0.1875	
1/4 = 0.25	
5/16 = 0.3125	
3/8 = 0.375	
7/16 = 0.4375	
1/2 = 0.50	
9/16 = 0.5625	
5/8 = 0.625	
11/16 = 0.6875	
3/4 = 0.75	
13/16 = 0.8125	
7/8 = 0.875	
15/16 = 0.9375	

A

A

BREAK EDGES .01 ± .005 UNLESS OTHERWISE SPECIFIED MUST BE FREE OF BURRS WHICH MAY BE DETRIMENTAL TO SATISFACTORY ASSEMBLY, SAFE HANDLING, OR FUNCTION.	
SURFACE SPECS.	AS NOTED
HEAT TREAT SPECS.	AS NOTED
GRIND SPECS.	AS NOTED

MATERIAL DESCRIPTION: Powder Coat: Semi-Gloss Black
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FINISH UNLESS OTHERWISE NOTED: STOCK		
MACHINGING (in)	MACHINGING (in)	FABRICATION (in)
0 - 5 ± 0.005	ANGLES ± 0.25°	0 - 5 ± 0.08
5 - 10 ± 0.02		5 - 100 ± 0.1
10 - 50 ± 0.04		over 100 ± 0.2
over 50 ± 0.06		

SBI MANUFACTURING 47061 Phillip street Sioux Falls, SD 57108 (605)-368-2340		
PART NO./DESCRIPTION ABR500DW		
SUBASSEMBLY NO./DESCRIPTION 500 Gallon Double Wall Tank		
DATE 5/8/2019	DRAWN Trent S.	CHECKED
PRINT NO.	ABR500DW	SCALE: 1/1

4

3

4

2

1